

1949-50 Ford Car Gauge Panel installation instructions.

Included mounting hardware: Five 10-32 x 3/8" machine screws Two # 10 x 1" sheet metal screws Four 10-32 x 1 1/4" machine screws

- 1) Place the gauges in the desired locations. Place the back panel over the gauges & secure using the five $10-32 \times 3/8$ " machine screws. The speedometer must go on top, if you are using a mechanical speedometer.
- 2) Install 5/32" LED lights into the three small holes.
- 3) Thread the $10-32 \times 1 \frac{1}{4}$ " into the two mounting brackets, about $\frac{1}{4}$ " of the way through.
- 4) Place the gauge panel behind the opening in the stock dash.
- 5) Secure the two mounting brackets to your stock dash using the two # 10×1 " sheet metal screws.
- 6) Tighten the $10-32 \times 1 \times 1/4$ " screws down enough to secure the gauge panel into place. The screws should sit into the four holes that are machined into the back panel.

